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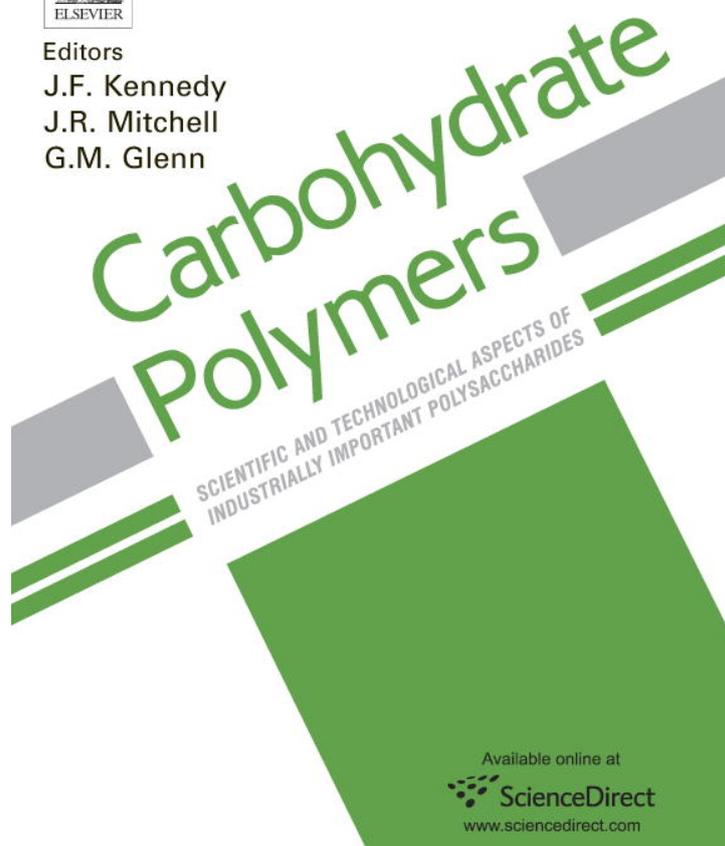
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# Glycosylated polyacrylate nanoparticles by emulsion polymerization

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## Abstract

A selection of glycosylated polyacrylate nanoparticles has been prepared by radical-initiated emulsion polymerization in aqueous media. Using ethyl acrylate as a co-monomer, carbohydrate acrylates were incorporated into the poly(ethyl acrylate) framework to give stable emulsions of glyconanoparticles with an average particle size of around 40 nm. Using this technique a variety of glyconanoparticles were prepared from 3-*O*-acryloyl-1,2:5,6-di-*O*-isopropylidene- $\alpha$ -D-glucofuranose, 1-*O*-acryloyl-2,3:5,6-di-*O*-isopropylidene- $\alpha$ -D-mannofuranose, 6-*O*-acryloyl-1,2:3,4-di-*O*-isopropylidene- $\alpha$ -D-galactopyranose, 2-*N*-acryloyl-1,3,4,6-tetra-*O*-acetyl- $\beta$ -D-glucosamine, 5-*O*-acryloyl-2,3-isopropylidene-1-methoxy- $\beta$ -D-ribofuranose and 4-*N*-acetyl-5'-*O*-acryloyl-2',3'-*O*-isopropylidene cytidine. Scanning electron microscopy, dynamic light scattering and proton NMR analysis of the emulsions indicated essentially 100% incorporation of the carbohydrate acrylate monomer into the polymer with the exception of *O*-benzyl- and *O*-benzoyl-protected carbohydrate acrylates, which gave incomplete incorporation. Formation of larger glyconanoparticles of  $\sim$ 80 nm with (unprotected) 3-*O*-acryloyl-D-glucose and 5-*O*-acryloyl-1-methoxy- $\beta$ -D-ribofuranose revealed the influence of free hydroxyl groups in the monomer on the particle size during polymerization, a feature which is also apparently dependent on the amount of carbohydrate in the matrix. This methodology allows for a new, simple route to the synthesis of polymeric glyconanoparticles with potential applications in targeted drug delivery and materials development.

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**Keywords:** Carbohydrate acrylates; Emulsion polymerization; Glyconanoparticles

## 1. Introduction

Polymers based on carbohydrate coatings and glycosidic frameworks offer exciting opportunities for biomaterials development and drug delivery applications. As potential biomaterials with the advantage of being biodegradable and biocompatible, polymers containing carbohydrate residues have been investigated in the field of controlled drug delivery systems (Garcia-Martin et al., 2000). Nanoparticles functionalized with carbohydrates constitute a good biomimetic model to intervene in carbohydrate-mediated biological processes. For this reason, glycosylated nano-

particles have been prepared and applied in a variety of biomedical applications. For instance, lactose-coated gold nanoparticles have been shown to be potential anti-adhesive tools in *in vivo* tumoral metastasis progression (Rojo et al., 2004).

The preparation of poly( $\gamma$ -benzyl L-glutamate) (PBLG) or poly(lactic acid) (PLA) nanoparticles using a carbohydrate-carrying polystyrene (PS) amphiphilic polymer, which serves as both an emulsifier and a surface coating, has been reported as a liver-specific targeting material to deliver drugs (Cho et al., 1997, 2001). Nevertheless, much more work is needed, particularly in the synthetic area, to bring the field of glycosylated nanoparticles to further fruition and adaptability.

Recently, we reported the formation of antibacterially-active polyacrylate nanoparticles by emulsion polymerization

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using *N*-thiolated  $\beta$ -lactam acrylates as co-monomers in a soluble mixture of butyl acrylate-styrene (Tuross et al., 2007). Upon radical-induced polymerization in water in the presence of a surfactant, nanoparticles are formed with a highly controlled particle diameter of about 40 nm. In this paper, we describe an extension of this general emulsion polymerization procedure for the preparation of carbohydrate-bearing polyacrylate nanoparticles, using a carbohydrate acrylate as a co-monomer in ethyl acrylate (Scheme 1). For these exploratory studies, we examined as co-monomers a variety of structurally diverse monosaccharide acrylates derived from glucose, ribose, mannose, galactose and glucosamine. These compounds were synthesized and then subjected to emulsion polymerization conditions in the presence of sodium dodecyl sulfate (surfactant, 3 mol%) and potassium persulfate (radical initiator, 1 mol%) to prepare glycosylated nanoparticles directly in water. In screening these ten compounds, our objective was to ascertain whether different types of hydroxyl protecting groups on the monosaccharide may influence nanoparticle formation (efficiency, particle size), and whether unprotected (hydroxylated) monosaccharides themselves can be used directly in the polymerization process. The physicochemical properties of the resulting glycosylated polyacrylate nanoparticles, or glyconanoparticles, were examined using scanning electron microscopy (SEM), dynamic light scattering (DLS) and  $^1\text{H}$  NMR spectroscopy. As our results will show, emulsion polymerization of differentially *O*-protected monosaccharide monomers 1–5 showed no significant dependence on the nature of the monosaccharide or on the location of the acryloyl moiety. While the procedure seems quite general, certain hydroxyl protecting groups on the carbohydrate acrylate monomer interfered with efficient nanoparticle formation. However, the presence of free (unprotected) hydroxyl groups on the carbohydrate acrylate monomer had no deleterious effects, but did cause enlargement (doubling in size) of the nanoparticles. Thus, this study indicates that a variety of different acrylated monosaccharides can be employed as co-monomers for nanoparticle formation.

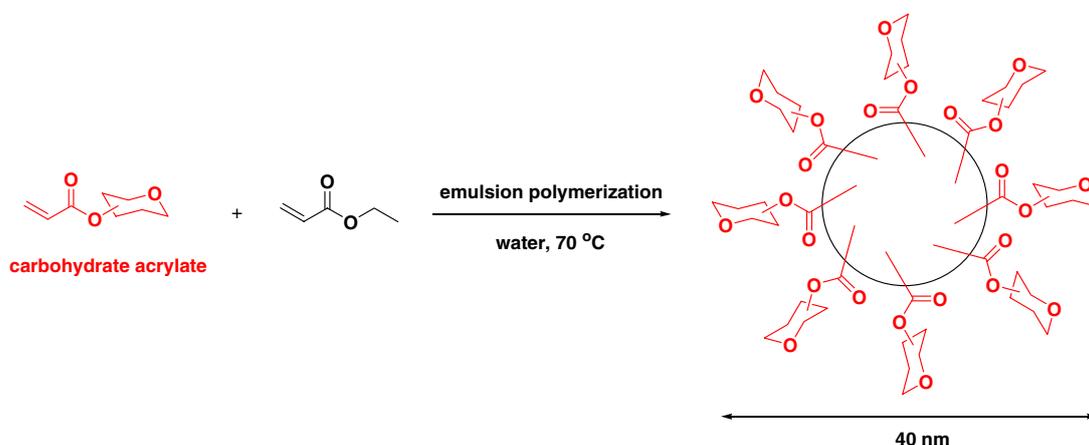
## 2. Experimental

### 2.1. Synthesis of requisite carbohydrate acrylate monomers 1–10

Solvents and chemicals were purchased from Acros organics and used without further purification. 3-*O*-Acryloyl-1,2:5,6-di-*O*-isopropylidene- $\alpha$ -D- glucofuranose (1), 1-*O*-acryloyl-2,3:5,6-di-*O*-isopropylidene- $\alpha$ -D- mannofuranose (2) (Krishna, Kannan, Ilangoan, & Sharma, 2001), 6-*O*-acryloyl-1,2:3,4-di-*O*-isopropylidene- $\alpha$ -D- galactopyranose (3), 2-*N*-acryloyl-1,3,4,6-tetra-*O*-acetyl- $\beta$ -D-glucosamine (4) (Garcia-Martin et al., 2000) and 4-*N*-acetyl-5'-*O*-acryloyl-2',3'-*O*- isopropylidene cytidine (10) (Cooper, Goody, Jones, Tittensor, & Walker, 1971) were prepared following the cited literature procedures. 1-*O*-Acryloyl-2,3,5-tri-*O*-benzyl- $\beta$ -D-ribofuranose (6) and 2-*N*-acryloyl-1,3,4,6-tetra-*O*-benzoyl- $\beta$ -D-glucosamine (7) were prepared from 2,3,5-tri-*O*-benzyl- $\beta$ -D-ribofuranose (Barker & Fletcher, 1961) and 1,3,4,6-tetra-*O*-benzoyl- $\beta$ -D-glucosamine hydrochloride (McEvoy, Weiss, & Baker, 1960), respectively, following similar acrylation procedures described in the synthesis of 5-*O*-acryloyl-2,3-isopropylidene-1-methoxy- $\beta$ -D-ribofuranose (5).  $^1\text{H}$  NMR and  $^{13}\text{C}$  NMR spectra were recorded on Bruker DPX 250 and Varian Inova 400 NMR spectrometers.

#### 2.1.1. 5-*O*-Acryloyl -2,3-isopropylidene-1-methoxy- $\beta$ -D-ribofuranose (5)

To a solution of methyl 2,3-isopropylidene- $\beta$ -D-ribofuranose (Hanessian, 1997) (1.0 g, 4.9 mmol) in  $\text{CH}_2\text{Cl}_2$  (5 mL) with triethylamine (1.0 mL, 7.3 mmol), acryloyl chloride (0.43 mL, 5.4 mmol) was added dropwise at 0 °C. The mixture was magnetically stirred for 30 min at 0 °C and then for another 8 h at room temperature. The reaction mixture was treated with water (15 mL) and extracted into  $\text{CH}_2\text{Cl}_2$  (3  $\times$  25 mL). The combined organic layers were washed with water (2  $\times$  50 mL), dried over anhydrous  $\text{MgSO}_4$  and evaporated under reduced pressure. The residue was purified by column chromatography (silica



Scheme 1. Synthesis of glyconanoparticles by emulsion polymerization.

gel, hexane–EtOAc, 8.5:1.5) to afford the compound **5** (1.04 g, 83%) as a syrup.  $^1\text{H}$  NMR (250 MHz,  $\text{CDCl}_3$ ):  $\delta$  6.42 (d, 1H,  $J = 16.3$  Hz, olefinic), 6.10 (dd, 1H,  $J = 10.3$ , 17.3 Hz, olefinic), 5.82 (d, 1H,  $J = 10.3$  Hz, olefinic), 4.92 (s, 1H, H-1), 4.63 (d, 1H,  $J = 5.9$  Hz, H-3), 4.55 (d, 1H,  $J = 5.9$  Hz, H-2), 4.35 (t, 1H,  $J = 6.9$  Hz, H-4), 4.11 (m, 2H, H-5,5'), 3.25 (s, 3H,  $\text{OCH}_3$ ), 1.42 (s, 3H,  $\text{CH}_3$ ), 1.26 (s, 3H,  $\text{CH}_3$ );  $^{13}\text{C}$  NMR (250 MHz,  $\text{CDCl}_3$ ):  $\delta$  165.5, 131.3, 127.9, 112.4, 109.2, 85.0, 84.0, 81.7, 64.5, 54.7, 26.3, 24.8.

### 2.1.2. 5-*O*-Acryloyl-1-methoxy- $\beta$ -D-ribofuranose (**9**)

5-*O*-Acryloyl-2,3-isopropylidene-1-methoxy- $\beta$ -D-ribofuranose (0.50 g, 1.9 mmol) was dissolved in 80% acetic acid and stirred at 80 °C for 2 h. The solvent was then removed *in vacuo* and the residue was purified by column chromatography (silica gel, hexane–EtOAc, 1:6) to give compound **7** (0.28 g, 68%) as a syrup.  $^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ ):  $\delta$  6.41 (d, 1H,  $J = 17.6$  Hz, olefinic), 6.12 (dd, 1H,  $J = 10.4, 17.2$  Hz, olefinic), 5.83 (d, 1H,  $J = 10.8$  Hz, olefinic), 4.79 (s, 1H, H-1), 4.40 (m, 1H), 4.15 (m, 3H), 3.97 (d, 1H,  $J = 4.4$  Hz), 3.59 (s, br, 2H, OH), 3.28 (s, 3H,  $\text{OCH}_3$ );  $^{13}\text{C}$  NMR (400 MHz,  $\text{CDCl}_3$ ):  $\delta$  166.1, 131.8, 128.2, 108.3, 80.9, 75.1, 72.1, 65.3, 55.2.

## 2.2. Glyconanoparticle preparation

Glyconanoparticles were prepared with a 9:1 (by weight) blend of ethyl acrylate and one of the monosaccharide acrylates (20% by weight) by emulsion polymerization. Briefly, ultrapure water and sodium dodecyl sulfate (SDS) were added to the mixture of monomers, and the mixture was pre-emulsified with stirring under a nitrogen atmosphere. A milky colored emulsion was formed by adding potassium persulfate to the mixture and stirring at 70 °C for 6 h. The polymerization conditions are given in Table 1.

## 2.3. Glyconanoparticle characterization

### 2.3.1. Scanning electron microscopy (SEM) analysis

SEM measurements of the glyconanoparticles were captured on a Hitachi S800 SEM instrument. Samples were prepared by placing a drop of diluted emulsion (1  $\mu\text{L}$  of emulsion in 30 mL of de-ionized distilled water) on the sil-

Table 1  
Formulation used for the emulsion polymerization

Components	Amounts	Solid content (%)
Monosaccharide acrylate	100 mg	9.6
Ethyl acrylate	900 mg	86.5
Sodium dodecyl sulfate	30 mg	2.9
Potassium persulfate	10 mg	1.0
Water	4 mL	
Reaction temperature	70 °C	

icon wafer and evaporating the solvent by air blowing prior to coating with gold sputter under high vacuum.

### 2.3.2. Dynamic light scattering (DLS) analysis

DLS analyses were performed using a UPA 150 Honeywell MicroTrac DLS instrument equipped with a laser beam at 780 nm. The sample was diluted with de-ionized distilled water (0.05 mL of emulsion in 9.95 mL of water, polymer concentration 0.1% wt) and sonicated for 3 min for the analysis. The value is expressed in weight-averaged scales as unimode at a scattering angle of 180° (backscatter) at a temperature of 25 °C.

### 2.3.3. $^1\text{H}$ NMR analysis

$^1\text{H}$  NMR spectroscopic analysis of each nanoparticle material was performed using a Bruker DPX-250 spectrometer. To prepare the sample, a film was formed by evaporation of 0.15 mL of the polymer emulsion spread on a clean glass surface. The film was dried at room temperature for 24 h, and then taken up (swelled) in  $\text{CDCl}_3$  to perform the NMR experiment.

## 3. Results and discussion

Although emulsion polymerization can be used for the synthesis of various types of nanoparticles, no reports have appeared describing the application of this technique for the preparation of glycosylated nanoparticle polymers.

The synthesis of these glycosylated polyacrylate nanoparticles by emulsion polymerization is quite simple, requiring no sophisticated equipment (magnetic stirrer) or techniques, and the emulsion is stable for months. Carbohydrate acrylates **1–5** (Fig. 1) from various *O*-protected monosaccharides were chosen as the initial substrates for emulsion polymerization as a means to prepare differentially-glycosylated nanoparticles in water.

### 3.1. Characterization of glyconanoparticles prepared with 3-*O*-acryloyl-1,2:5,6-di-*O*-isopropylidene- $\alpha$ -D-glucofuranose (**1**)

The morphology and the particle size of the emulsified nanoparticles were examined by scanning electron microscopy (SEM). The SEM image of glyconanoparticles prepared with 3-*O*-acryloyl-1,2:5,6-di-*O*-isopropylidene- $\alpha$ -D-glucofuranose (**1**) and ethyl acrylate (1:9 mass ratio) is shown in Fig. 2a. As seen in the image, the nanoparticles were essentially perfectly spherical and measured from 20 to 70 nm in diameter, which was similar to the size distribution profile obtained by DLS analysis (Fig. 2b).

The average diameter of the glyconanoparticles was 42 nm, with a statistical standard deviation of 9 nm.  $^1\text{H}$  NMR analysis was also performed on the glycopolymer film obtained after evaporating the emulsion (Fig. 3). Fig. 3a shows the original  $^1\text{H}$  NMR spectrum of the carbohydrate acrylate co-monomer, 3-*O*-acryloyl-1,2:5,6-di-*O*-

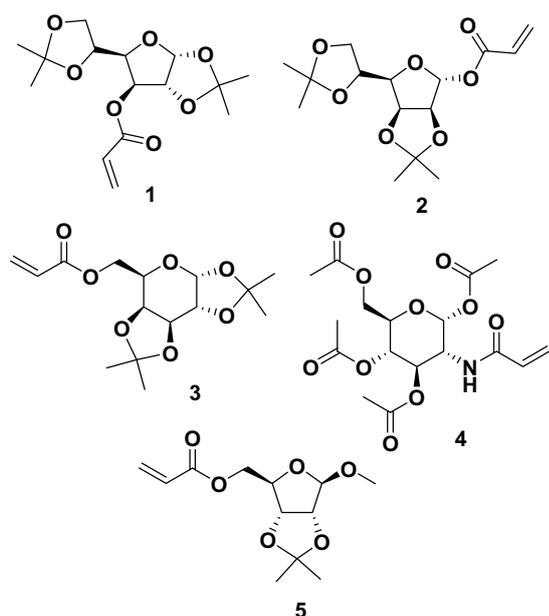


Fig. 1. Carbohydrate monomers used for the formation of glyconanoparticles: 3-*O*-acryloyl-1,2:5,6-di-*O*-isopropylidene- $\alpha$ -D-glucufuranose (**1**), 1-*O*-acryloyl-2,3:5,6-di-*O*-isopropylidene- $\alpha$ -D-mannofuranose (**2**), 6-*O*-acryloyl-1,2:3,4-di-*O*-isopropylidene- $\alpha$ -D-galactopyranose (**3**), *N*-acryloyl-1,3,4,6-tetra-*O*-acetyl- $\beta$ -D-glucosamine (**4**), and 5-*O*-acryloyl-1-methoxy-2,3-isopropylidene- $\beta$ -D-ribofuranose (**5**).

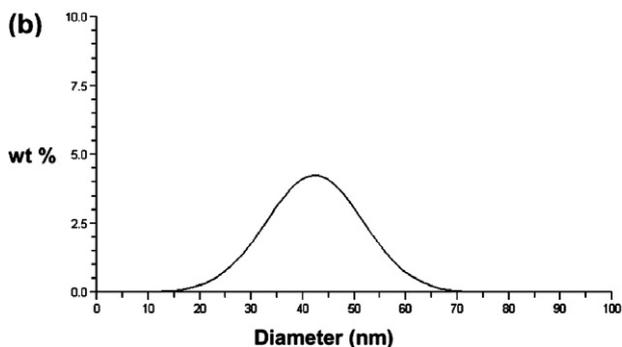
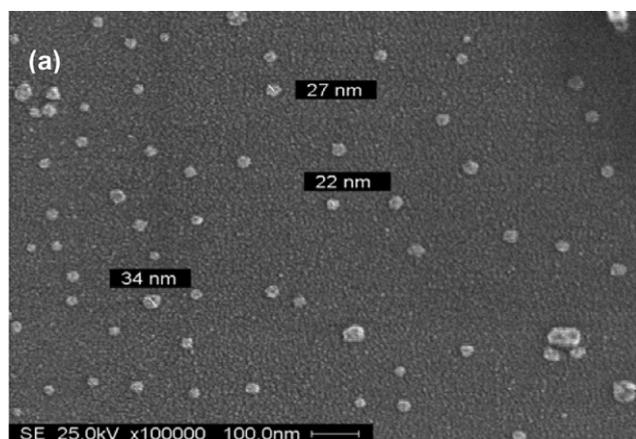


Fig. 2. (a) SEM image and (b) particle size distribution of glyconanoparticles prepared from 3-*O*-acryloyl-1,2:5,6-di-*O*-isopropylidene- $\alpha$ -D-glucufuranose (**1**) and ethyl acrylate by emulsion polymerization.

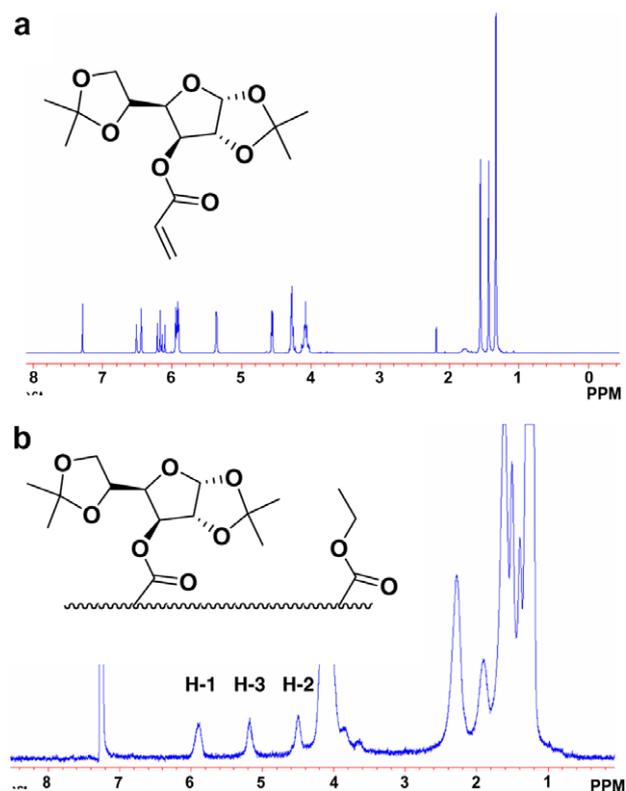


Fig. 3. Typical  $^1\text{H}$  NMR spectra of (a) 3-*O*-acryloyl-1,2:5,6-di-*O*-isopropylidene- $\alpha$ -D-glucufuranose (**1**) and (b) the glycopolymer obtained from the emulsion after the film formation.

isopropylidene- $\alpha$ -D-glucufuranose (**1**), while Fig. 3b shows the  $^1\text{H}$  NMR spectrum of the glycopolymer obtained after polymerization. Notably, the signals of the acryloyl protons (6.42–5.92 ppm in Fig. 3a) have completely disappeared after the polymerization and broad absorptions for the protons H-1, H-3 and H-2 (5.90, 5.17 and 4.36 ppm in Fig. 3b) of the monosaccharide moiety are plainly visible. This confirms the complete conversion of the carbohydrate monomer to polyacrylate within the nanoparticle matrix, without any detectable amount of residual unreacted monomer.

### 3.2. Influence of bulky aryl protecting groups in the carbohydrate acrylate monomer on glyconanoparticle preparation

Upon the successful execution of the radical emulsion polymerization process using protected monosaccharides **1–5**, we extended these studies to two other *O*-protected carbohydrate monomers, *O*-benzyl and *O*-benzoyl-protected monosaccharide acrylates **6** and **7** (Fig. 4). To our surprise,  $^1\text{H}$  NMR analysis revealed that the use of these monomers was not as successful in the preparation of glyconanoparticles, as significant amounts of the unreacted carbohydrate acrylates remained after polymerization.

The reasons for this outcome are not obvious, but the presence of these bulky aryl protecting groups on the sugar

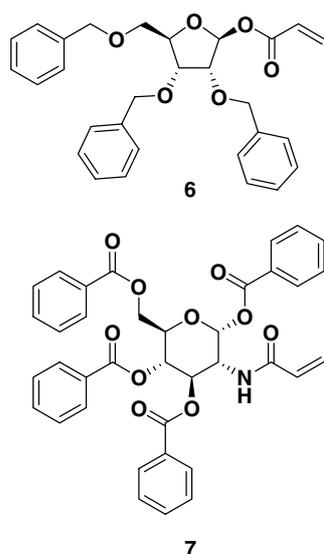


Fig. 4. 1-*O*-Acryloyl-2,3,5-tri-*O*-benzyl-β-D-ribofuranose (6) and 2-*N*-acryloyl-1,3,4,6-tetra-*O*-benzoyl-β-D-glucosamine (7).

monomer may affect its reactivity or radical transfer capabilities, and thus induce low incorporation into the polymer backbone.

### 3.3. Influence of free hydroxyl groups of the monosaccharide acrylate monomer on the formation of glyconanoparticles

In direct follow-up to this last set of experiments, we decided to investigate whether a carbohydrate acrylate having free (unprotected) hydroxyl groups could be used directly for the nanoparticle formation. This was first studied with 3-*O*-acryloyl-D-glucose (8) (Fig. 5), the deprotected form of acrylate 1 prepared by treating compound 1 with 90% trifluoroacetic acid. The emulsion prepared with 8 and ethyl acrylate as a co-monomer appeared much less transparent to the eye than the emulsion prepared with the analogous protected monomer, 3-*O*-acryloyl-1,2:5,6-di-*O*-isopropylidene-α-D-glucopyranose (1), using the same formulation. In fact, DLS analysis of the emulsion indicated the average particle size was around 85 nm in diameter, about double the size of the particles prepared from the *O*-protected acrylate 1. We obtained similar results with the emulsions prepared with (unprotected) 5-*O*-acryloyl-1-methoxy-β-D-ribofuranose (9) (Fig. 5) versus (protected) 5-*O*-acryloyl-2,3-*O*-isopropylidene-1-methoxy-β-D-ribofuranose (5).

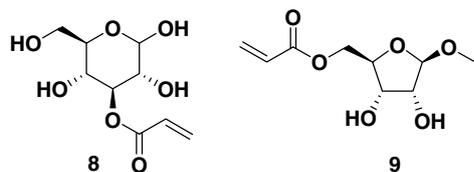


Fig. 5. 3-*O*-Acryloyl-D-glucose (8) and 5-*O*-acryloyl-1-methoxy-β-D-ribofuranose (9).

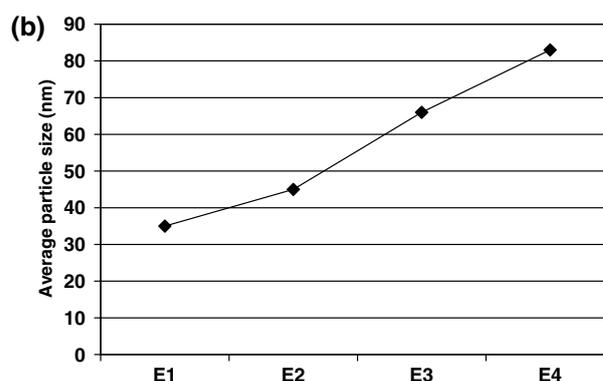
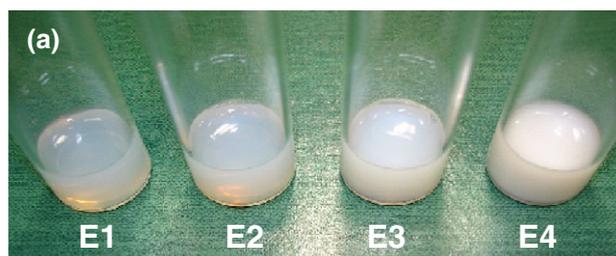


Fig. 6. Comparison of the effects of using an *O*-protected versus *O*-unprotected monosaccharide acrylate on nanoparticle size. (a) Photographs of four different emulsion samples prepared with 20% (by weight) polymer content from 5-*O*-acryloyl-2,3-*O*-isopropylidene-1-methoxy-β-D-ribofuranose (5) and 5-*O*-acryloyl-1-methoxy-β-D-ribofuranose (9) as comonomers with ethyl acrylate. E1, monomer 5 and ethyl acrylate (1:9 by weight); E2, monomer 9 and ethyl acrylate (1:19 by weight); E3, monomer 9 and ethyl acrylate (1:14 by weight); E4, monomer 9 and ethyl acrylate (1:9 by weight); (b) Average particle sizes of these formulations from DLS analysis.

The photographic images in Fig. 6a show the increasing turbidity of the emulsions as the concentration of acrylate monomer 9 is increased from 5% (E2) to 7.5% (E3) to 10% (E4) of the monomer content, relative to the appearance of the emulsion E1 prepared with fully protected monomer 5 having 10% carbohydrate by weight relative to ethyl acrylate. Dynamic light scattering data confirms that this increasing cloudiness in the emulsions is due to larger glyconanoparticle formation (Fig. 6b) as the amount of unprotected carbohydrate monomer is increased from 5% (E2) to 10% (E4). This suggests that nanoparticle size may be dependent on the presence and the degree of hydrogen-bonding effects within the carbohydrate moiety while the polymeric matrix is being formed.

Also, the extension of this preparation to nucleoside acrylates, such as for acrylated cytosine analogue 10

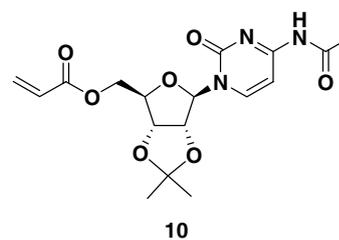


Fig. 7. 4-*N*-Acetyl-5'-*O*-acryloyl-2',3'-*O*-isopropylidencytidine (10).

(Fig. 7), may open potential avenues to using these nanoparticles as nucleic acid transporters.

#### 4. Conclusions

In summary, we have demonstrated the preparation of polyacrylate nanoparticles bearing carbohydrates within the polymeric framework by emulsion polymerization. The glyconanoparticles displayed narrow size distributions in the range of 20–70 nm. Acetonide and acetyl protected monosaccharide acrylates were found to be well suited for this preparation, and an increase of the particle size was observed upon use of 3-*O*-acryloyl-D-glucose (**8**) and 5-*O*-acryloyl-1-methoxy- $\beta$ -D-ribofuranose (**9**) as monomers bearing free hydroxyl groups. Current efforts in our laboratory are exploring the potential use of these glyconanoparticles as drug delivery vehicles for various antibiotics, and as precursors to the synthesis of new functionalized nanoparticles for applications in materials research. The results from these ongoing studies will be described in due course.

#### Acknowledgements

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